SOUDAL

Technical Data Sheet

Montage Fix Clear

Technical data

Basis	Synthetic rubber
Consistency	Paste
Curing system	Physical drying and crystallisation
Curing speed *	Hand tight in 20 min.
Temperature resistance**	-20 °C → 60 °C
Open time (23°C, 55% RV)*	Ca. 15 min.
Curing time*	Full cure up to 7 days
Application temperature	5 °C → 30 °C

* These values may vary depending on environmental factors such as temperature, moisture, and type of substrates. ** This information relates to fully cured product.

Product description
Montage Fix Clear is a ready to use, solvented construction adhesive based on synthetic rubber.

Properties
- Universal use
- Suitable for bonding on uneven surfaces.
- Makes the use of screws and nails redundant.
- Water resistant

Applications
- All bonding in assembly techniques.
- Bonding in the renovation industry.
- Bonding in construction industry.
- Bonding of cable trays and panels.

Packaging
Colour: transparent
Packaging: 280 ml cartridge

Shelf life
12 months in unopened packaging in a cool and dry storage place at temperatures between +5°C and +25°C.

Substrates
Nature: clean, free of dust and grease.
Surface preparation: No pretreatment required.
Montage Fix Clear has excellent adhesion on most substrates. There is no adhesion on PE, PP, PTFE (Teflon®) and bituminous substrates. We recommend a preliminary adhesion test on any substrate.

Application method
Apply the adhesive in equal beads or dots on one of the materials that need to be glued. Always apply adhesive to the edges and corners. Press both parts together, immediately pull loose and let dry for 10-15 minutes. Afterwards bond again and batten with a rubber hammer. Support if necessary.
Cleaning: white spirit acetone
Repair: With the same material.

Health- and Safety Recommendations
Take the usual labour hygiene into account. Consult label and material safety data sheet for more information.